

MAGNUM™ 3513

ABS Resin

Overview

MAGNUM* 3513 is a grade which combines high impact with good flowability. It is suitable for injection moulding and extrusion applications.

The mass (continuous process) ABS technology ensures an ABS resin that combines excellent processability with a stable light base colour that is ideal for self-colouring.

Applications:

- Extruded sheet
- Profiles
- General injection moulding

Automotive Specifications

- BMW GS 93016 Color: Black

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm ³	1.05 g/cm ³	ASTM D792 ISO 1183/B
Apparent (Bulk) Density	0.65 g/cm ³	0.65 g/cm ³	ISO 60
Melt Mass-Flow Rate (MFR)			ASTM D792
220°C/10.0 kg	8.5 g/10 min	8.5 g/10 min	
220°C/5.0 kg	2.5 g/10 min	2.5 g/10 min	
230°C/3.8 kg	2.6 g/10 min	2.6 g/10 min	
Molding Shrinkage - Flow	4.0E-3 to 7.0E-3 in/in	0.40 to 0.70 %	ISO 294-4
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus			
--	334000 psi	2300 MPa	ASTM D638
0.126 in (3.20 mm), Injection Molded	342000 psi	2360 MPa	ISO 527-2
Tensile Strength			
Yield	6960 psi	48.0 MPa	ASTM D638
Yield, 0.126 in (3.20 mm), Injection Molded	6670 psi	46.0 MPa	ISO 527-2/50
Tensile Elongation			
Yield	4.0 %	4.0 %	ASTM D638
Yield, 0.126 in (3.20 mm), Injection Molded	2.3 %	2.3 %	ISO 527-2/50
Flexural Modulus			
--	436000 psi	3010 MPa	ASTM D790
0.126 in (3.20 mm), Injection Molded ^{1, 2}	319000 psi	2200 MPa	ISO 178
Flexural Stress			
0.126 in (3.20 mm), Injection Molded ^{1, 2}	10200 psi	70.0 MPa	ISO 178
Yield	10200 psi	70.0 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			
-22°F (-30°C), Injection Molded	3.8 ft·lb/in ²	8.0 kJ/m ²	ISO 179/2C
-22°F (-30°C), Injection Molded	5.2 ft·lb/in ²	11 kJ/m ²	ISO 179/1eA
73°F (23°C), Injection Molded	11 ft·lb/in ²	24 kJ/m ²	ISO 179/1eA
73°F (23°C), Injection Molded	7.1 ft·lb/in ²	15 kJ/m ²	ISO 179/2C
Notched Izod Impact			
73°F (23°C)	6.0 ft·lb/in	320 J/m	ASTM D256
-22°F (-30°C), Injection Molded	5.2 ft·lb/in ²	11 kJ/m ²	ISO 180/A
73°F (23°C), Injection Molded	11 ft·lb/in ²	23 kJ/m ²	ISO 180/A
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature			
264 psi (1.8 MPa), Annealed	212 °F	100 °C	ISO 75-2/A
Vicat Softening Temperature			
--	214 °F	101 °C	ASTM D1525
--	213 °F	101 °C	ISO 306/B50
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate³ (0.0787 in (2.00 mm))			
	1.8 in/min	45 mm/min	ISO 3795
Flame Rating³			
0.06 in (1.5 mm)	HB	HB	UL 94
0.12 in (3.0 mm)	HB	HB	
Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Gardner Gloss (60°)	82	82	ASTM D523

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ 0.079 in/min (2.0 mm/min)

² 3-points

³ This rating not intended to reflect hazards presented by this or any other material under actual fire conditions.



PRODUCT STEWARDSHIP

Trinseo and its affiliated companies have a fundamental concern for all who make, distribute, and use their products and for the environment in which we live. This concern is the basis for our Product Stewardship philosophy by which we assess the safety, health, and environmental information on our products so that appropriate steps may be taken to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Trinseo products – from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

CUSTOMER NOTICE

Customers are responsible for reviewing their manufacturing processes and their applications of Trinseo products from the standpoint of human health and environmental quality to ensure that Trinseo products are not used in ways for which they are not suitable. Trinseo personnel are available to answer questions and to provide reasonable technical support. Trinseo product literature, including safety data sheets, should be consulted prior to the use of Trinseo products. Current safety data sheets are available from Trinseo.

No freedom from infringement of any patent owned by Trinseo or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, the customer is responsible for determining whether products and the information in this document are appropriate for the customer’s use and for ensuring that the customer’s workplace and disposal practices are in compliance with applicable legal requirements. Although the information herein is provided in good faith and was believed to be accurate when prepared, Trinseo assumes no obligation or liability for the information in this document.

DISCLAIMER

TRINSEO MAKES NO WARRANTIES, EITHER EXPRESS OR IMPLIED, IN THIS DOCUMENT; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE (INCLUDING MEDICAL APPLICATIONS) ARE EXPRESSLY EXCLUDED. SINCE THE CONDITIONS AND METHODS OF USE OF THE INFORMATION AND PRODUCTS REFERRED TO ARE BEYOND TRINSEO’S KNOWLEDGE AND CONTROL, TRINSEO DISCLAIMS ANY AND ALL LIABILITY FOR LOSSES OR DAMAGES THAT MAY RESULT FROM RELIANCE ON THE INFORMATION OR USE OF THE PRODUCTS DESCRIBED HEREIN. TRINSEO MAKES NO WARRANTIES, EXPRESS OR IMPLIED, THAT THE USE OF ANY TRINSEO PRODUCT WILL BE FREE FROM ANY INFRINGEMENT CLAIMS.

GENERAL NOTICE

Any photographs of end-use applications in this document represent potential end-use applications but do not necessarily represent current commercial applications, nor do they represent an endorsement by Trinseo of the actual products. Further, these photographs are for illustration purposes only and do not reflect either an endorsement or sponsorship of any other manufacturer for a specific potential end-use product or application, or for Trinseo, or for specific products manufactured by Trinseo. If products are described as “experimental” or “developmental”: (1) product specifications may not be fully determined; (2) analysis of hazards and caution in handling and use are required; (3) there is greater potential for Trinseo to change specifications and/or discontinue production, and (4) although Trinseo may from time to time provide samples of such products, Trinseo is not obligated to supply or otherwise commercialize such products for any use or application whatsoever.

Copyright ©Trinseo (2019) All rights reserved.
 ™ Trademark of Trinseo S.A. or its affiliates
 ® Responsible Care is a service mark of the American Chemistry Council

Follow us at:

